

TAURUS BOOKBINDERY
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Singer Sewing Prices ~ 2008

Books can be sewn on the left side (side sewn) or through the fold (saddle sewn).

1/4" is the thickest we can sew through. **14"** is **the widest** we can sew.

Soft, thinner paper is best and increases capacity. Coated and thick paper reduces capacity (could be less than 1/4").

16" is the widest we can sew, a special jig must be set up for 17" sheets (add \$2.00 each)

The machine can sew approx. 400 books per day.

Books should be delivered flat or folded and collated with final trim.

Thread / string color choice is limited. The cost includes black, white or natural (buff) thread.

The cost of finding any other color thread will be added to the price. The thread is cut flush and may fray (see "gluing").

OVERS NEEDED: please allow at least 50 overs for quantities less than 400 and 15% overs for larger quantities.
Rush jobs may increase spoilage substantially.

COST

(estimate only, please call for quote)

Sewing on left side (up to 16" length):

100 or less: \$150 set-up, then \$2.50 per book

101 to 20,000: \$150 set up, then \$2.00 per book

Saddle sewing through the fold:

\$150 set-up, then \$3.00 ea.

\$150 set up, then \$2.50 ea.

Thread **Special order thread colors billed at cost plus 15%**

Gluing **If you want the ends of the sewing glued (avoids fraying): .25 each**

Tying **If you want the ends of the threads tied off: .40 each**

These costs include 1 set of initial samples for a normal turn time + the books must be delivered to us correct and on time.
Press checks: we encourage customers to "press check" critical stages of the work, however, they must not interrupt the flow of their job.

Ninety-five percent of our editions are delivered on time . The following is for the 5% of customers who deliver late, need the job early, miscollate, misprint or make changes:

TAURUS WILL CHARGE EXTRA for the following:

- A. If we are asked to delay or stop work for any reason.
- B. Rush jobs or jobs that become rush jobs because of customer mistakes, changes or delays.
- C. Early delivery of partials if it interrupts the flow of the job.
- D. THESE CHARGES CAN BE SUBSTANTIAL.

Rush jobs are never perfect jobs. It may be necessary to make changes in the proper construction of work in order to make an imposed delivery schedule. If you want the work done correctly please allow enough time

Terms: new accounts C.O.D. everyone else, net 30. F.O.B. San Francisco